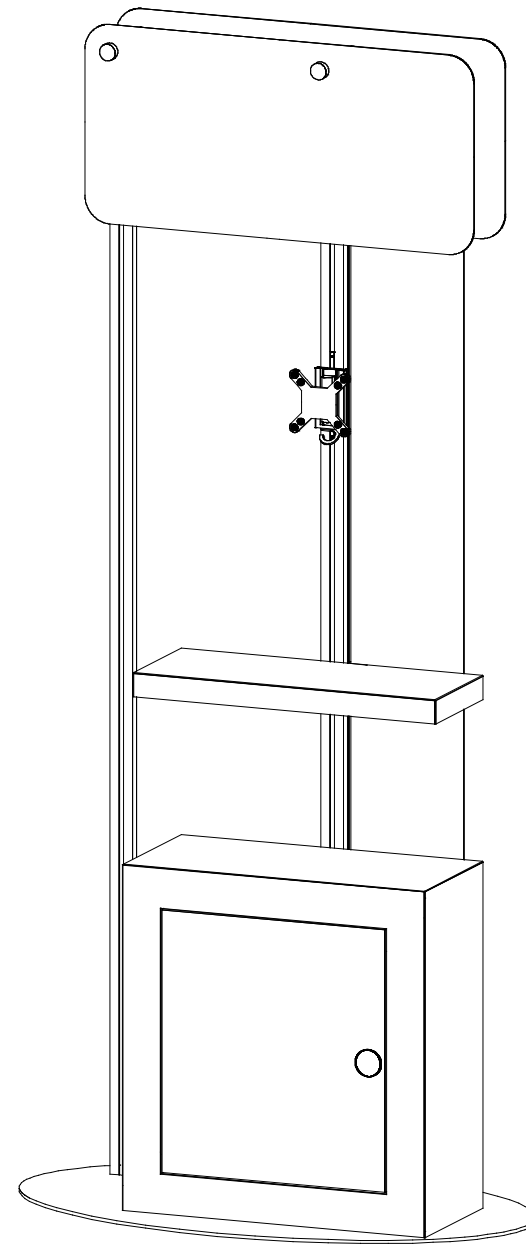
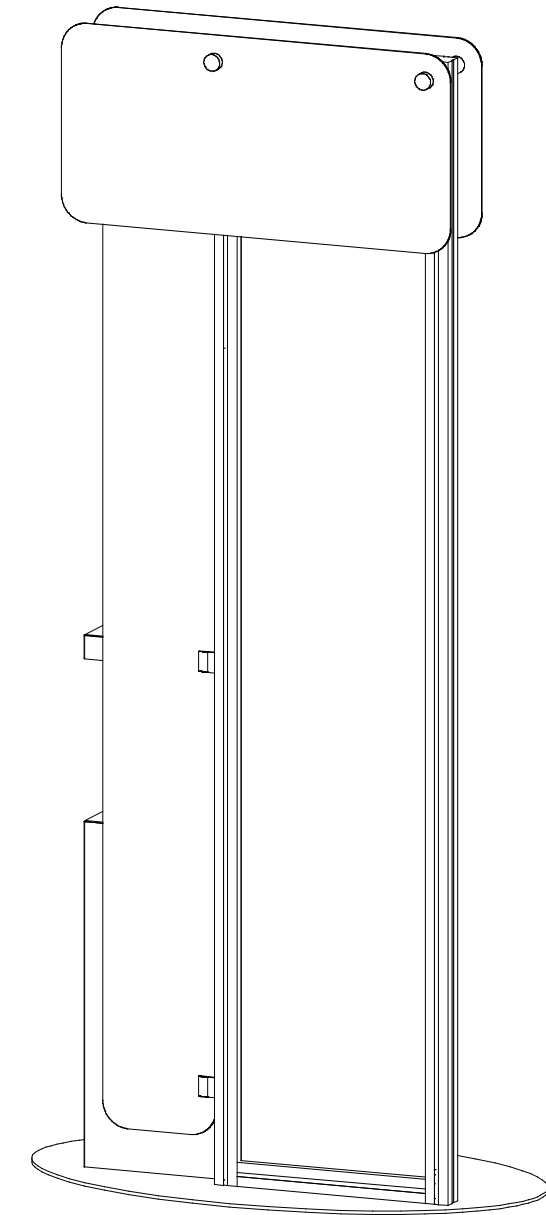


Plan View



Front View



Back View

# ***SETUP INSTRUCTIONS***

## General Setup Instructions

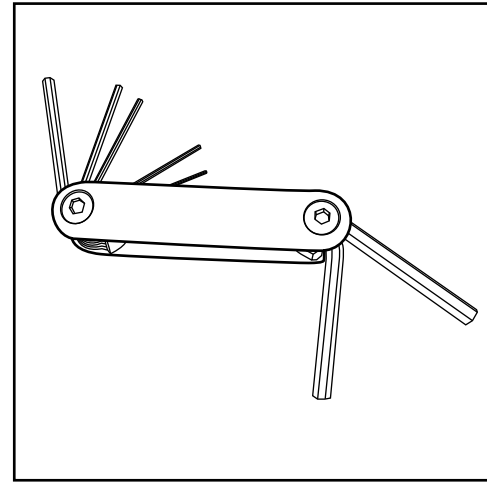
- Read entire setup instruction manual prior to unpacking parts and pieces.
- The setup instructions are created specifically for this configuration.
- Setup instructions are laid out sequentially in steps, including exploded views with detailed explanation for assembly.

## Cleaning & Packing

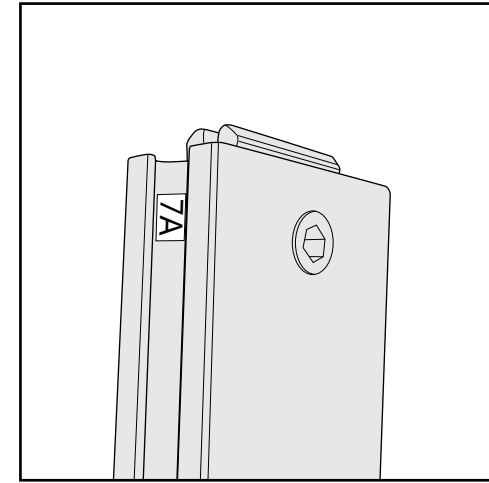
- For Cleaning Metal, Plex, & Laminate Parts: Use a **MILD NON-ABRASIVE** cleanser and soft cloth/paper towel to clean all surfaces.
- Keep exhibit components away from heat and prolonged sun exposure. **Heat and UV exposure will warp and fade components.**
- Retain all provided Packing Materials. All provided packing materials are for ease of repacking & component protection.

## Disassembly

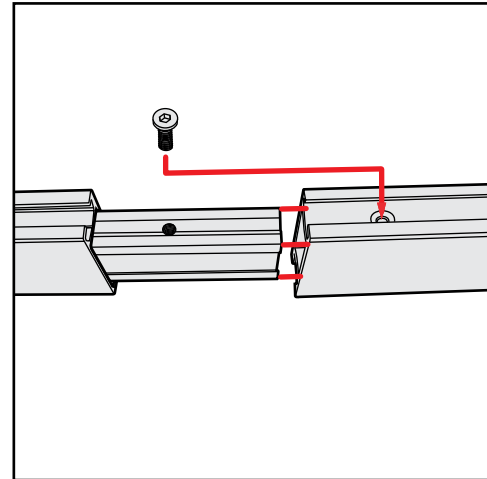
- For loss prevention, tighten all set screws and locks during disassembly.



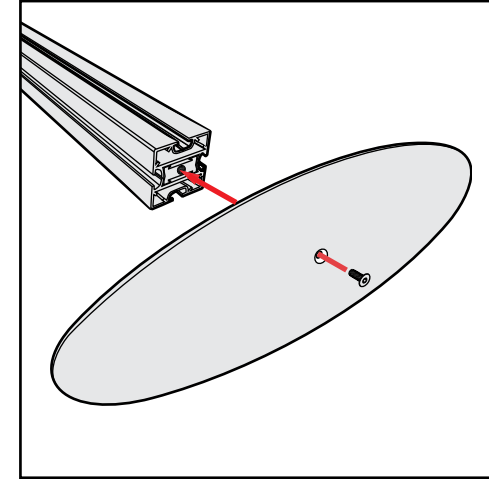
Hex Tool - Essential for Assembly



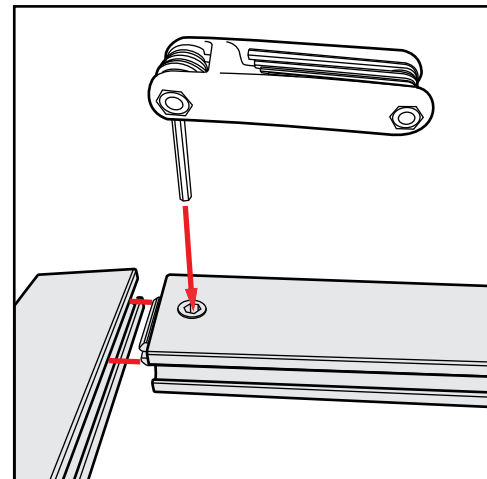
Part Identification - Numbering



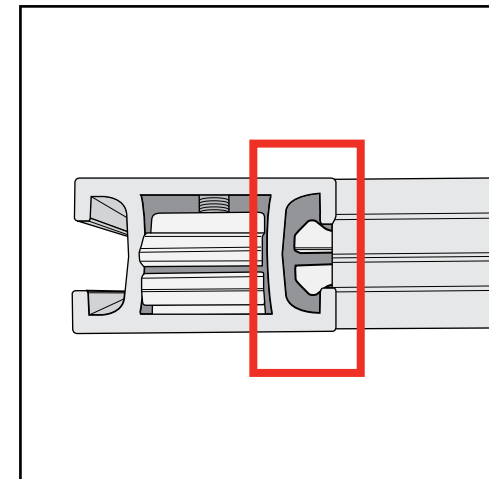
Spline Connection



Base Plate & Extrusion Connection



Extrusion & Lock Connection



Engaged Lock



**WARNING**



DO NOT USE POWER TOOLS



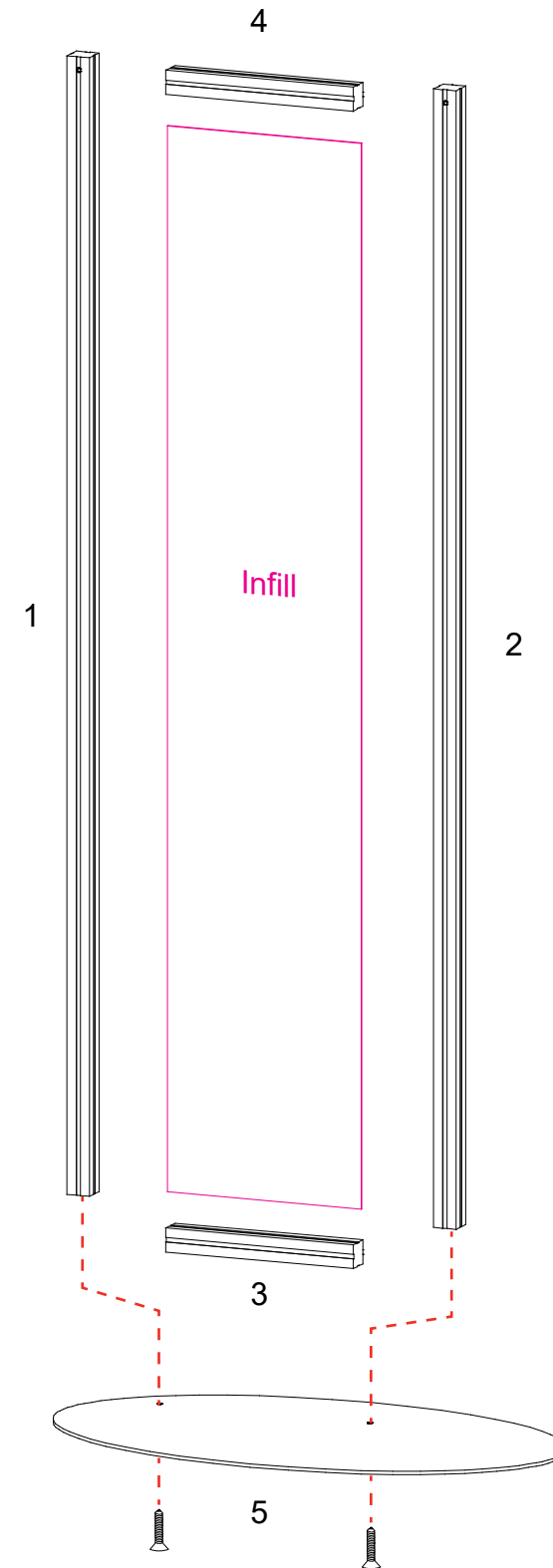
LADDERS OR LIFTS  
MAY BE REQUIRED



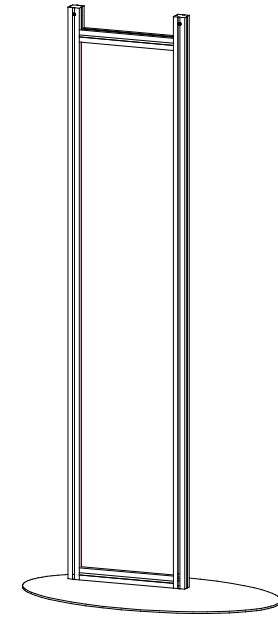
ALL CONNECTIONS MUST  
BE TIGHTLY SECURED

CRATE PACKING

Item	Qty.	Description
1	1	86"h S44 Vertical Extrusion
2	1	86"h S44 Vertical Extrusion
3	1	15"w S44 Horizontal Extrusion
4	1	15"w S44 Horizontal Extrusion
5	1	40"w x 23"d custom Base Plate
--	1	15.5"w x 80.5"h ECO-Board Infill



FRONT VIEW



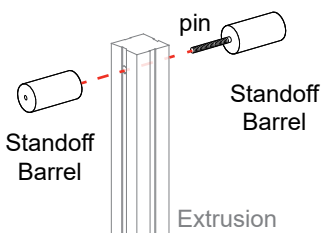
When assembled

- Steps:
- 1) Assemble horizontals [3,4] between verticals [1,2], with **Infill** between.
  - 2) Attach Base Plate [5] to verticals [1,2] using bolts.

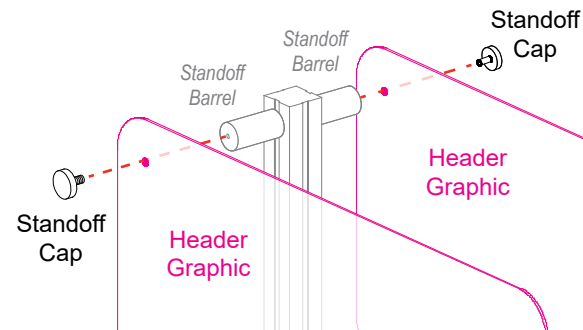
Item	Qty.	Description
--	1	31" w x 15" h ECO-Board Header (front)
--	1	31" w x 15" h ECO-Board Header (back)
--	4	2" Standoff Barrel w/ cap
--	1	24" w x 9" d Shelf w/ Z32
--	1	24" w x 11" d x 26" h Cabinet

**\* Header Attachment**

Attach front & back standoff barrels to vertical extrusion using threaded pin.

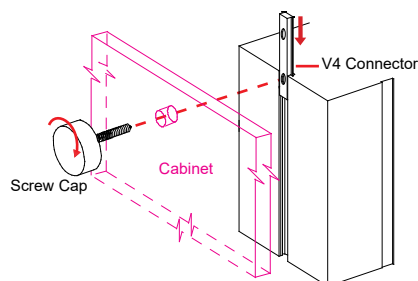


Connect graphics to standoff barrels using screw caps.



**\* Cabinet Attachment**

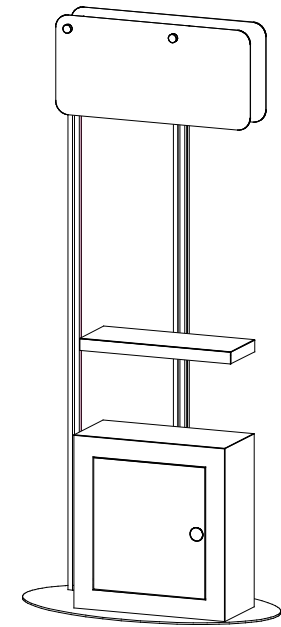
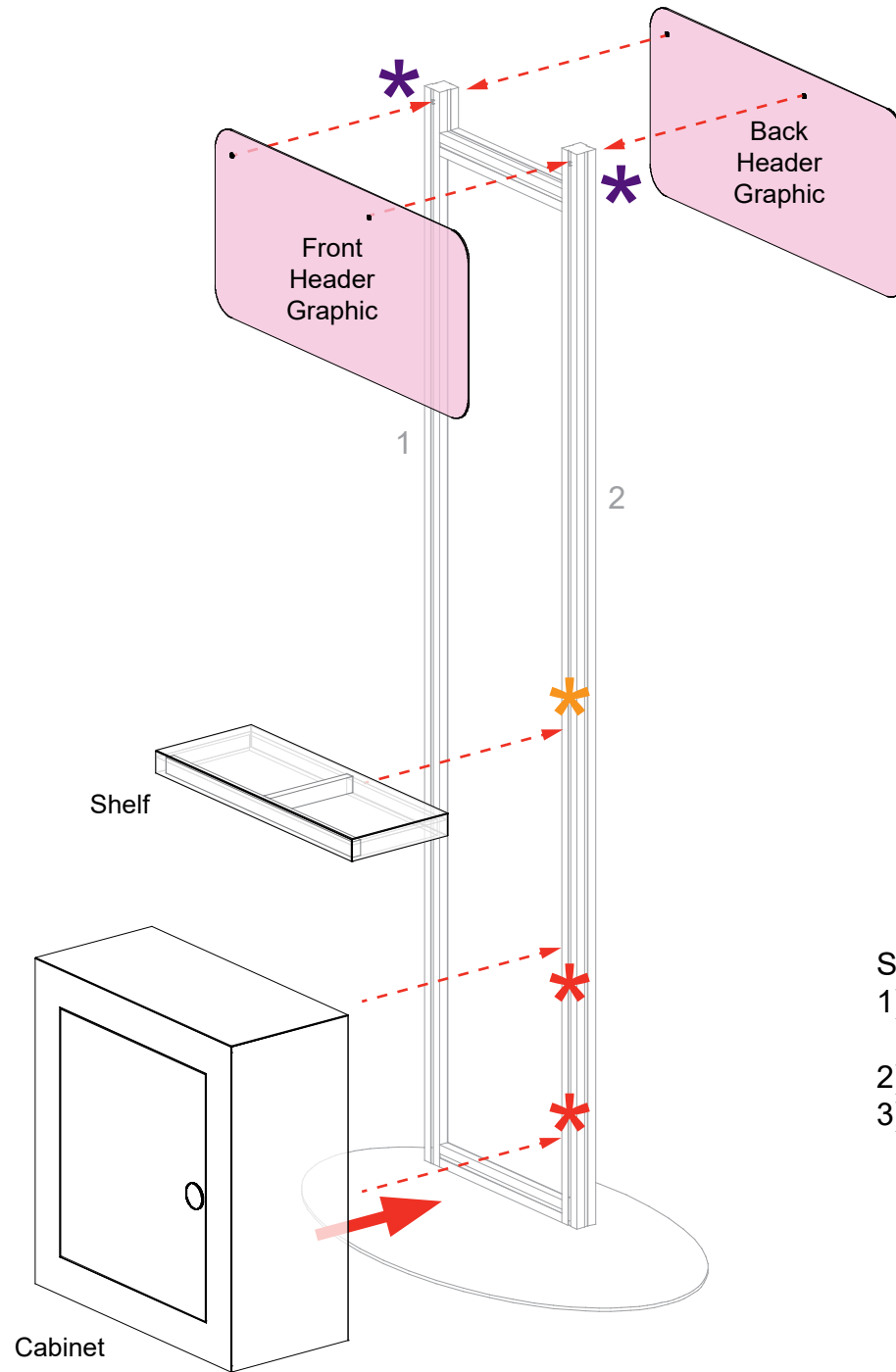
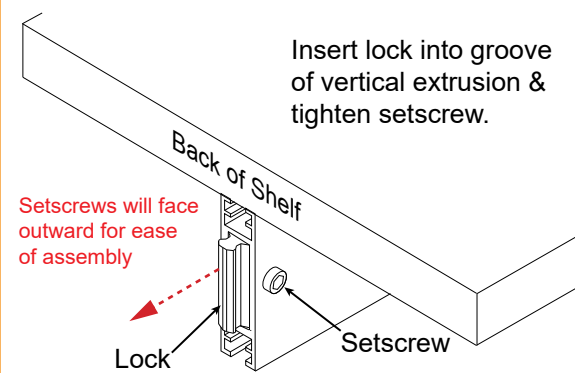
Slide V4 connector into groove of vertical extrusion; tighten set screw to secure V4 in place.



Attach Cabinet to V4 connectors using screw caps.

**\* Shelf Attachment**

Insert lock into groove of vertical extrusion & tighten setscrew.



When assembled

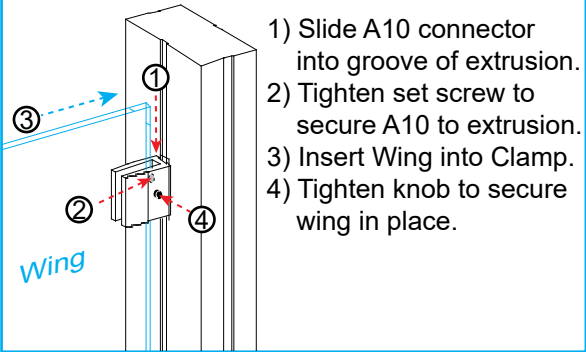
Steps:

- 1) Attach front & back header graphic to verticals [1,2] using standoff barrels & caps. See **Header Attachment** detail.
- 2) Connect Shelf to vertical [2]. See **Shelf Attachment** detail.
- 3) Place Cabinet onto base plate & attach to vertical [2] using standoff caps. See **Cabinet Attachment** detail.

FRONT VIEW

Item	Qty.	Description
--	1	Small Monitor Mount
--	1	9"w x 73"h ECO-Glass Wing

**\* Wing Attachment**



**\* Monitor Mount Attachment**

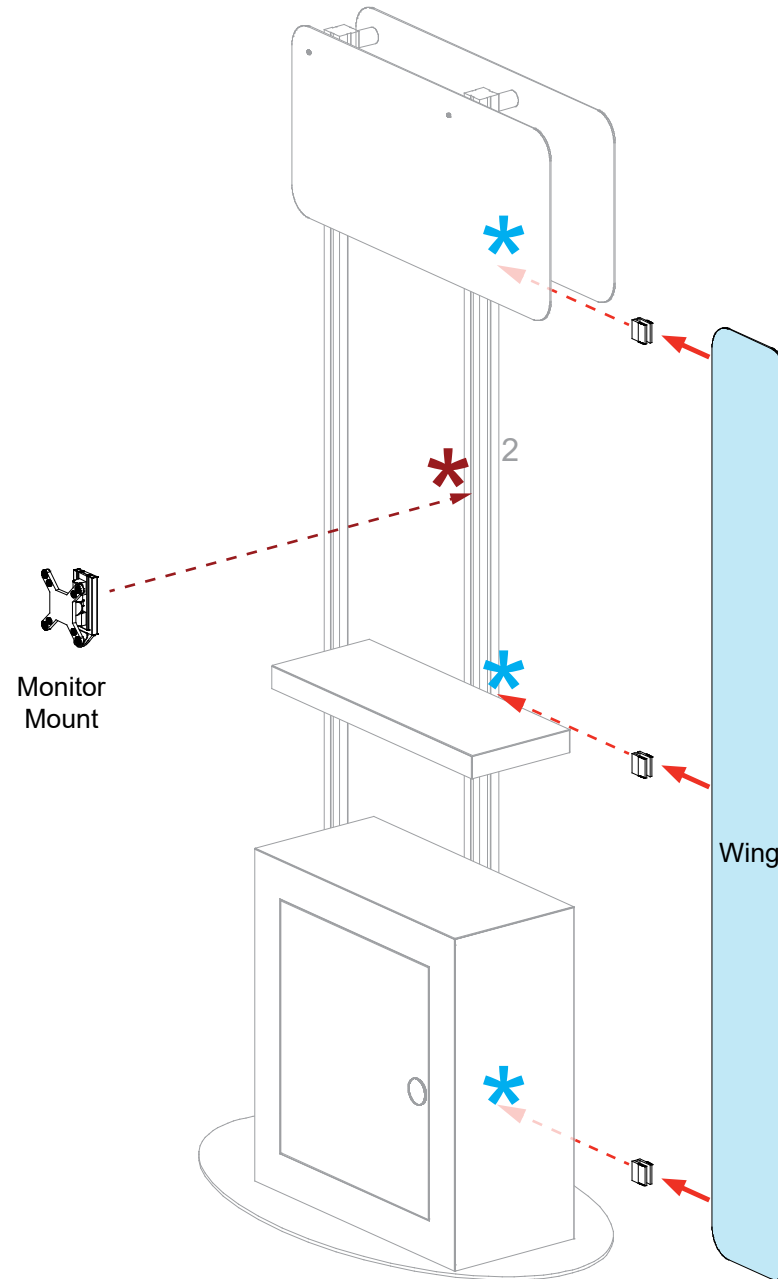
Slide V4 Connectors into groove of Extrusion. Tighten Set Screws to secure connectors in place.

Attach Monitor Mount back piece to Extrusion, using bolts.

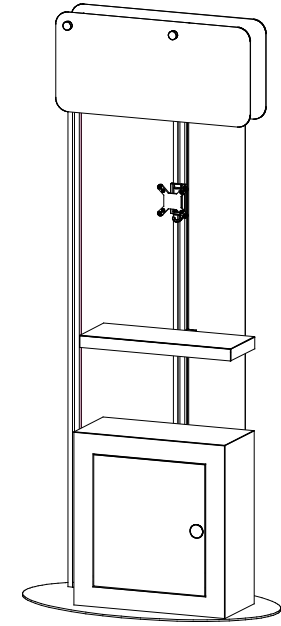
Then slide monitor mount into back piece.

**PR63 Attachment**

- 1) Run cords through PR63 plastic conduit.
- 2) Attach conduit where indicated by pinching the opening and inserting into the groove of extrusion.



FRONT VIEW



Completed Assembly

- Steps:
- 1) Attach Monitor Mount to vertical [2].  
See **Monitor Mount Attachment** detail.
  - 2) Connect Wing to vertical [2] using A10 clamps.  
See **Wing Attachment** detail.